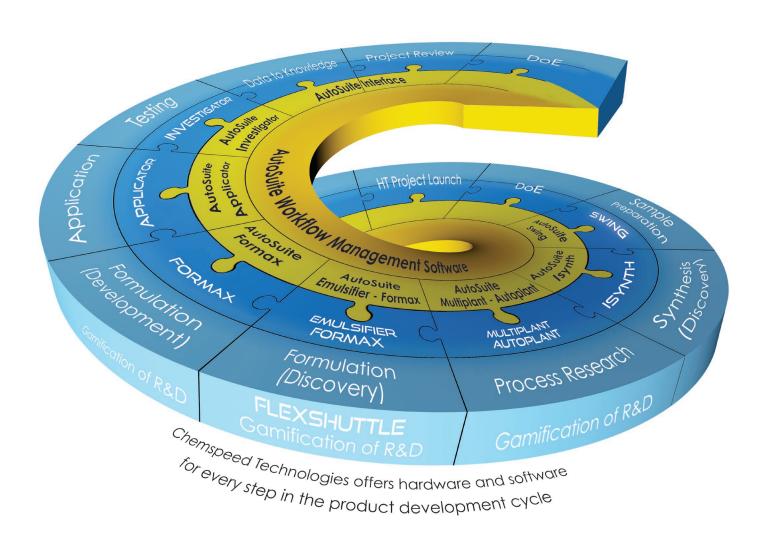


WORKFLOW PORTFOLIO

- Innovative solutions covering every step in the product development cycle -







ROBUSTNESS AND EASE-OF-USE BY DESIGN

Chemspeed's unique solutions, enable a paradigm shift in automated Research & Development of new and better products!



Chemspeed Technologies focuses on creating, developing and delivering full workflow application oriented solutions which enhance R&D productivity.

Chemspeed Technologies is the leading provider of high-throughput and high-output research & development work-flow-solutions from single bench-top/standalone automated workstations (powder dispensing – sample preparation – synthesis – process development – formulation – application – testing) up to complete and integrated product development workflows for the entire product development processes in the chemical, material science, renewables & energy, pharmaceutical, agrochemical, specialty chemical, home care, cosmetics and nutrition industries, as well as academia.

Chemspeed's core capabilities:

- Workflow management solutions.
- Workflow task driven user interface.
- Exchangeable robotic tools: Chemspeed can bring more than 60 robotic tool based features to reactors, vessels, etc.
- Unrivalled gravimetric, direct-to-destination dispensing technology.
- High-Performance, flexible synthesis, process research reactors and formulation vessels in disposable or reusable formats.
- Software solutions for module control and workflow management.
- Standardized, ready-to-apply chemical consumables (SMOLE).
- Chemistry services.
- Automation of entire R&D labs.

Precision – Speed – Accuracy
Performance – Versatility –
R&D Cost Savings – High-Throughput

TABLE OF CONTENT

Automated Sample Preparation SWING 3 - 4 Automated Synthesis ISYNTH 5 Automated Process Research MULTIPLANT/AUTOPLANT 6 Automated Formulation FORMAX/EMULSIFIER 7 Automated Application APPLICATOR 7 Automated Testing INVESTIGATOR 8 Object Oriented Workflow Design FLEXSHUTTLE 9-13 Software ARSUITE 14 Product Lines (FLEX, SWING, FLEXSHUTTLE) 15-16 Software ARSUITE 15-16 Software 17-18 - AutoSuite User Interface & Executor (module control) 17-18 - ArkSuite Workflow Management Software 19-20 5 Dimensions of Scalable Modularity and Flexibility 21 - Software 22 - Robotic Tool-Features 22 - Robotic Tool-Features 23 - Selection of Racks, Visis, Plates, Precision Reactors & Formulation Vessels / Blenders 24 - Selection of 3rd Party Integrations 25 - Object Oriented Workflow Design for Unlimited Combinations of Sequential and Parallel Processing 26 SMOLE - Gamiffication of R&D Synthesis 27-28 Chemistry Services 29 Distribution Partners 30 Distribution Partners 30	Automated Workflow Solutions	Page
Automated Process Research AUTOPLANT Automated Formulation FORMAX/ EMULSIFIER Automated Application APPLICATOR 7 Automated Testing INVESTIGATOR 8 Object Oriented Workflow Design FLEXSHUTTLE Software ARKSUITE 14 Product Lines (FLEX, SWING, FLEXSHUTTLE) 15-16 Software ARKSUITE 17-18 • AutoSuite User Interface & Executor (module control) • ArkSuite Workflow Management Software 19-20 5 Dimensions of Scalable Modularity and Flexibility • Software • Robotic Tool-Features • Selection of Racks, Vials, Plates, Precision Reactors & Formulation Vessels / Blenders • Selection of 3rd Party Integrations • Object Oriented Workflow Design for Unlimited Combinations of Sequential and Parallel Processing 5 MOLE - Gamification of R&D Synthesis 27-28 Chemistry Services	Automated Sample Preparation SWING	3 - 4
Automated Formulation FORMAX/ EMULSIFIER Automated Application APPLICATOR 7 Automated Testing INVESTIGATOR 8 Object Oriented Workflow Design FLEXSHUTTLE Software ARKSUITE 14 Product Lines (FLEX, SWING, FLEXSHUTTLE) 15-16 Software ArkSuite User Interface & Executor (module control) ArkSuite Workflow Management Software 19-20 5 Dimensions of Scalable Modularity and Flexibility Software Robotic Tool-Features Robotic Tool-F	Automated Synthesis ISYNTH	5
Automated Application APPLICATOR Automated Testing INVESTIGATOR 8 Object Oriented Workflow Design FLEXSHUTTLE Software ARKSUITE 14 Product Lines (FLEX, SWING, FLEXSHUTTLE) 15-16 Software AutoSuite User Interface & Executor (module control) ArkSuite Workflow Management Software 5 Dimensions of Scalable Modularity and Flexibility Software Robotic Tool-Features		6
Automated Testing INVESTIGATOR Automated Testing INVESTIGATOR 8 Object Oriented Workflow Design FLEXSHUTTLE Software ARKSUITE ARKSUITE 14 Product Lines (FLEX, SWING, FLEXSHUTTLE) 15-16 Software AutoSuite User Interface & Executor (module control) ArkSuite Workflow Management Software 19-20 5 Dimensions of Scalable Modularity and Flexibility Software Robotic Tool-Features Selection of Racks, Vials, Plates, Precision Reactors & Formulation Vessels / Blenders Selection of 3rd Party Integrations Selection of 3rd Party Integrations Object Oriented Workflow Design for Unlimited Combinations of Sequential and Parallel Processing 26 SMOLE - Gamification of R&D Synthesis 27-28 Chemistry Services		7
Object Oriented Workflow Design FLEXSHUTTLE Software ARKSUITE 14 Product Lines (FLEX, SWING, FLEXSHUTTLE) 15-16 Software AutoSuite User Interface & Executor (module control) ArkSuite Workflow Management Software 5 Dimensions of Scalable Modularity and Flexibility Software Robotic Tool-Features Robotic Tool-Features Selection of Racks, Vials, Plates, Precision Reactors & Formulation Vessels / Blenders Selection of 3rd Party Integrations Object Oriented Workflow Design for Unlimited Combinations of Sequential and Parallel Processing SMOLE - Gamification of R&D Synthesis 27-28 Chemistry Services	Automated Application APPLICATOR	7
Software ARKSUITE ARKSUITE 14 Product Lines (FLEX, SWING, FLEXSHUTTLE) Software • AutoSuite User Interface & Executor (module control) • ArkSuite Workflow Management Software 5 Dimensions of Scalable Modularity and Flexibility • Software • Robotic Tool-Features • Selection of Racks, Vials, Plates, Precision Reactors & Formulation Vessels / Blenders • Selection of 3rd Party Integrations • Object Oriented Workflow Design for Unlimited Combinations of Sequential and Parallel Processing SMOLE - Gamification of R&D Synthesis 27-28 Chemistry Services	Automated Testing INVESTIGATOR	8
Product Lines (FLEX, SWING, FLEXSHUTTLE) Software • AutoSuite User Interface & Executor (module control) • ArkSuite Workflow Management Software 5 Dimensions of Scalable Modularity and Flexibility • Software • Robotic Tool-Features • Selection of Racks, Vials, Plates, Precision Reactors & Formulation Vessels / Blenders • Selection of 3rd Party Integrations • Object Oriented Workflow Design for Unlimited Combinations of Sequential and Parallel Processing SMOLE - Gamification of R&D Synthesis 27- 28 Chemistry Services		9-13
Software • AutoSuite User Interface & Executor (module control) • ArkSuite Workflow Management Software 5 Dimensions of Scalable Modularity and Flexibility • Software • Robotic Tool-Features • Robotic Tool-Features • Selection of Racks, Vials, Plates, Precision Reactors & Formulation Vessels / Blenders • Selection of 3rd Party Integrations • Object Oriented Workflow Design for Unlimited Combinations of Sequential and Parallel Processing 5MOLE - Gamification of R&D Synthesis 27- 28 Chemistry Services	Software	14
 AutoSuite User Interface & Executor (module control) ArkSuite Workflow Management Software 19-20 5 Dimensions of Scalable Modularity and Flexibility Software Robotic Tool-Features Selection of Racks, Vials, Plates, Precision Reactors & Formulation Vessels / Blenders Selection of 3rd Party Integrations Object Oriented Workflow Design for Unlimited Combinations of Sequential and Parallel Processing SMOLE - Gamification of R&D Synthesis 27- 28 Chemistry Services 	Product Lines (FLEX, SWING, FLEXSHUTTLE)	15-16
 Software Robotic Tool-Features Selection of Racks, Vials, Plates, Precision Reactors & Formulation Vessels / Blenders Selection of 3rd Party Integrations Object Oriented Workflow Design for Unlimited Combinations of Sequential and Parallel Processing SMOLE - Gamification of R&D Synthesis 27-28 Chemistry Services	AutoSuite User Interface & Executor (module control)	
Chemistry Services 29	 Software Robotic Tool-Features Selection of Racks, Vials, Plates, Precision Reactors & Formulation Vessels / Blenders Selection of 3rd Party Integrations 	22 23 24 25
	SMOLE - Gamification of R&D Synthesis	27- 28
Distribution Partners 30	Chemistry Services	29
	Distribution Partners	30

Chemspeed's SWING product line is the leading high-throughput solution in unattended, automated sample preparation and QC combining unrivalled flexibility and modularity for sustainably increasing R&D efficiency.



SWING

Compound substance handling, sample preparation, reaction preparation

FLEX SWILE (Compound Management / Catalyst Screening / Formulation Screening)

1:1 gravimetric pick and decision dispense of solids

SWILE COMPOUND MANAGEMENT

Solid compound management and distribution / reformatting

FLEX SWIP

1:1 gravimetric pick and decision dispense of liquid, sticky or oily compounds

FLEX POWDERDOSE / FLEX POWDERDOSE XL / SWING POWDERDOSE

Gravimetric solid dispensing / dosing (incl.applications in GMP environment)

POWDERCUBE

Gravimetric dispense of powders / solids from containers

FLEX LIQUIDOSE

Gravimetric and volumetric liquid, viscous liquid, paste, cream dispensing

SWING VISCODOSE

Gravimetric viscous liquid, paste, cream dispensing / dosing

SWING WAXDOSE

Gravimetric highly viscous liquid and wax dispensing / dosing

SWING XDOSE

Gravimetric solid, powder, liquid, viscous liquid, wax dispensing / dosing (for applications in a GMP environment)

SWING SMOLE

Gravimetric filling and sealing of SMOLE PINs (see page 22 - 24)

FLEX VISCO / SWING VISCO

Viscosity measurement (expandable with rheology in case of SWING)

SWING DENSITY

Density measurement: positive displacement and / or on the fly operation while dispensing

SWING PH

Parallel pH measurement

SWING RP

Reaction preparation (for e.g. library synthesis, catalyst screening)

SWING SP

Sample preparation (for e.g. analytics, preformulation)

SWING SPEEDEXTRACT

Parallel pressure extraction

^{1a} Hybrid products for unattended Synthesis, Process Research, Formulation, Application and Testing are commonly offered by Chemspeed on one or more platforms, within one product development cycle.

SWING CRYSTAL

Crystallization, polymorph, salt and solubility screening

SWING MIXINGPOSSIBLE

Mixing and grinding of different materials

SWING QUECHERS

Sample preparation and analysis of pesticide residues (in e.g. food samples)

SWING KF

Sample preparation and online Karl Fischer water titration

HERBAL PLANTEX

Actives extraction and purification of plant ingredients at ambient and / or elevated pressure

HERBAL TRACE

Trace extraction and analysis at ambient and / or elevated pressure (of e.g. pesticides, metal trace and other

contaminants)

SWING BIOMASS

Biomass pre-treatment & analytics (e.g. organosolve, hydrosolve)

SWING MEDTECH

Dispensing, blending, and microwave assisted baking of powders in regulated environments

(e.g. GMP, GLP)

SWING FLEXYWEIGHER PLUS

Vial weighing, filling, capping & crimping

SWING LIQUID GAS RP

Reaction preparation for e.g. polymerization screening of liquefied monomers in disposable glass bottles

FLEX RHEO

Rheology measurement of low viscous to highly viscous materials

SWING DRU-X-TOR

High-quality automated sample preparation and GC-MS

analysis for drug analysis (e.g. heroin signature)

^{1a} Hybrid products for unattended Synthesis, Process Research, Formulation, Application and Testing are commonly offered by Chemspeed on one or more platforms, within one product development cycle.

Chemspeed's ISYNTH product line is the leading high-throughput and high-output solution in unattended, automated synthesis combining unrivalled flexibility and modularity for sustainably increasing R&D efficiency.



ISYNTH

Library synthesis in disposable glass vials / reactors and / or reusable double-jacket reactors and / or

microwave reactors

FLEX ISYNTH / ISYNTH AI

Active ingredients (AI) library synthesis in disposable glass vials / reactors and / or reusable double-jacket

reactors

ISYNTH SPEEDCHEM

Library synthesis in disposable vials / reactors under accelerating superheated conditions

ISYNTH PSW

Parallel synthesis of peptides and oligosaccharides

ISYNTH SWAVE

Microwave assisted synthesis and sample treatment (batch and continuous)

ISYNTH POLYMORPH

Pharma science (polymorph screening, salt selection)

FLEX ISYNTH / ISYNTH CATIMPREG

Heterogeneous catalyst preparation by automated versatile impregnation

ISYNTH CATSCREEN 96

Catalyst preparation and screening at ambient and elevated pressure in 96 well plates

ISYNTH ENERGY

Fuel cell catalyst discovery & optimization, organic / inorganic frameworks / cages synthesis, photovoltaics screening

ISYNTH POLY

Polymer research (controlled radical polymerization (CRP) techniques)

ISYNTH BIOMAT

Biomaterial / biopolymer / drug delivery devices synthesis

ISYNTH POSYCAT POSY

Polyolefin catalyst synthesis and screening

ISYNTH REACTSCREEN

Automated reaction screening (µl to ml scale)

ISYNTH SMOLE

Library synthesis, catalyst screening, reaction screening with standardized, ready-to-apply SMOLE PINs

(see page 22 - 24)

^{1b} Hybrid products for unattended Sample Preparation, Process Research, Formulation, Application and Testing are commonly offered by Chemspeed on one or more platforms, within one product development cycle.

PROCESS RESEARCH 10

Chemspeed's MULTIPLANT and **AUTOPLANT** product line are the leading high-output solutions in unattended, automated process R&D, polymer / material and preparative synthesis combining unrivalled flexibility and modularity for sustainably increasing R&D efficiency.



AUTOPLANT

Solutions for process R&D and preparative synthesis

FLEX AUTOPLANT

Solutions for process R&D and preparative synthesis

FLEX MULTIPLANT

Solutions for process R&D and preparative synthesis

MULTIPLANT PRORES / AUTOPLANT PRORES

Optimization and scale-up

MULTIPLANT POLY / AUTOPLANT POLY

Emulsion, suspension, dispersion, solution, mass and

pressure polymerization development and scale-up

MULTIPLANT POSYCAT / AUTOPLANT POSYCAT

Polyolefin / rubber catalyst synthesis

MULTIPLANT POSY / AUTOPLANT POSY

Polyolefin and rubber synthesis, optimization and scale-up

MULTIPLANT PREP / AUTOPLANT PREP

Preparative organic and inorganic synthesis

MULTIPLANT CATTEST / AUTOPLANT CATTEST

Catalyst testing (hydrogenation, carbonylation, metathesis, Heck, Suzuki)

MULTIPLANT PRECIP / AUTOPLANT PRECIP

(Mixed) oxides by pH-controlled precipitation, ion exchange and sol-gel process

MULTIPLANT ZEO / AUTOPLANT ZEO

Accelerated and standardized zeolite and metallorganic framework (MOF) synthesis by precisely

controlled hydro- and solvothermal synthesis

MULTIPLANT ENERGY / AUTOPLANT ENERGY

Fuel cell catalyst discovery and optimization

MULTIPLANT BIOMASS / AUTOPLANT BIOMASS

Biomass treatment & analysis (e.g. organosolve, hydrosolve, AFEX)

MULTIPLANT AUTOCAL / AUTOPLANT AUTOCAL

Parallel and real time calorimetry in high-precision

MULTIPLANT FLOWCHEM / AUTOPLANT FLOWCHEM

Paradigm shift - combination of batch & flowchemistry

6

^{1c} Hybrid products for unattended Sample Preparation, Synthesis, Formulation, Application and Testing are commonly offered by Chemspeed on one or more platforms, within one product development cycle.

FORMULATION 2

Chemspeed's FORMAX and **EMULSIFIER** product line are the leading high-throughput and high-output solutions in unattended, automated (re-)formulation and characterization combining unrivalled flexibility and modularity for sustainably increasing R&D efficiency.



FORMAX

Formulation and characterization

FLEX FORMAX

Formulation and characterization

FLEX FORMAX PERSONAL CARE / FORMAX SKIN CARE & SUNSCREEN

Formulation and characterization of personal care products (skin care, lotion, soap, sunscreen)

FLEX FORMAX PERSONAL CARE / FORMAX HAIR CARE & COLORANTS

Formulation and characterization of colorants and hair care products

FLEX FORMAX HOME CARE / FORMAX HOME CARE

Formulation and characterization of home care / household products

FORMAX FOOD & FEED

Formulation and characterization of food and feed products (nutrition, functional food, beverages)

FORMAX PAINTS & COATINGS

Formulation and characterization of paints and coatings

FLEX FORMAX LUBRICANTS / FORMAX LUBES

Formulation and testing of lubricants (oils, greases)

EMULSIFIER

Formulation, application and testing of low viscous formulations

EMULSIFIER AGRO

Formulation, application and testing of emulsion and suspension concentrates

EMULSIFIER EOR

Surfactant and additive screening for enhanced oil recovery

APPLICATION 2

Chemspeed's APPLICATOR product line is the leading high-throughput solution in unattended, automated Application of formulated products combining unrivalled flexibility and modularity for sustainably increasing R&D efficiency.



FLEX SPRAY

Airborne spray coating of liquid materials (for e.g. paints, coatings)

FLEX DRAW DOWN

Wet film applicator (for e.g. paints, coatings, cosmetics, adhesives, battery pastes)

² Hybrid products for unattended Sample Preparation, Synthesis, Process Reasearch, Formulation, Application and Testing are commonly offered by Chemspeed on one or more platforms, within one product development cycle. For complete and fully integrated Formulation, Application, Testing product development workflows, Chemspeed provides a unique solution for virtually unrestricted flexibility in combining sequential and parallel processing (FLEXSHUTTLE).

Chemspeed's INVESTIGATOR product line is the leading high-throughput solution in unattended, automated Investigation / Testing of formulated & applied products combining unrivalled flexibility and modularity for sustainably increasing R&D efficiency.



FLEX RHEO

Rheology measurement of low viscous to highly viscous materials

FLEX VISCO

Viscosity measurement expandable with rheology in case of FLEX

SWING VISCO

Viscosity measurement expandable with rheology in case of SWING

SWING PH

Parallel pH measurement

SWING KF

Sample preparation and inline Karl Fischer water titration



FLEXSHUTTLE

Chemspeed's FLEXSHUTTLE is the step-changing high-throughput and high-output solution for unrestricted sequential and parallel processing of entire (or partial) product development workflows. The unrivalled design enables dramatic product development efficiency increases combined with highest quality and maximum ease of use.



FLEXSHUTTLE PAINTS & COATINGS

Formulation, application, characterization and testing of paints & coatings

FLEXSHUTTLE COLMATCH

Formulation, application and testing for color blending and color matching

FLEXSHUTTLE ADHESIVES

Formulation, application, characterization and testing of adhesives

FLEXSHUTTLE HOME CARE

Formulation, application, characterization and testing of home care products

FLEXSHUTTLE PERSONAL CARE

Formulation, application, characterization and testing of personal care products

FLEXSHUTTLE BATTERY RESEARCH

Synthesis, electrode / electrolyte preparation, battery assembly and testing

FLEXSHUTTLE PHARMA

Sample preparation, synthesis, work-up, purification and analysis for pharma research



Selection of available FLEX modules:

Formulation and Sample Preparation

FLEX VESSEL STORAGE

Automatic storage and handling system for formulation vessels

FLEX STORAGE & CLEANING

Automatic storage, handling and cleaning system for functional lids

FLEX SCREWCAPPER

Automatic screw capping / decapping system

FLEX LIQUID XL

Automatic pressure dispensing system for very large amounts of liquids

FLEX LIQUID L

Automatic pressure dispensing system for large amounts of liquids

FLEX LIQUID M

Automatic dispensing system for medium amounts of liquids

FLEX LIQUID S

Automatic dispensing system for small amounts of liquids

FLEX SWIP

Automatic gravimetric pick & place transfer system for very small amounts of (viscous) liquids

FLEX POWDER L

Automatic gravimetric dispensing system for large amounts of solids and powders

FLEX POWDER M

Automatic overhead gravimetric dispensing system for medium amounts of solids and powders

FLEX POWDER S

Automatic overhead gravimetric dispensing system for small amounts of solids and powders

FLEX SWILE

Automatic gravimetric pick & place transfer system for very small amounts of solids and powders

FLEX MIX

Automatic mixing system for dispersing / mixing a variety of materials - various mixing methods available, e.g. dual asymmetric centrifugation, overhead mixing (dispersing disk, rotor-stator, impeller, etc.), horizontal vibration shaking, vortex shaking

FLEX DISPERSION

Fully integrated dispersing system for stirring / dispersing / milling a variety of materials

FLEX BEAD DISPENSING

Automatic gravimetric dispensing system for beads (glass, zirconium...)

FLEX FILTRATION

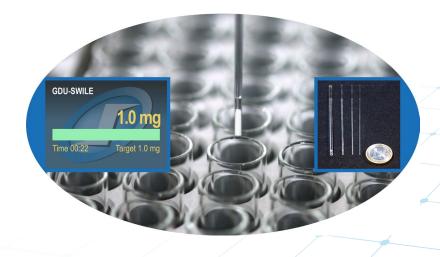
Automatic system for hightly efficient removal of solids (e.g. glass beads)

FLEX CENTRIFUGATION

Fully integrated automatic centrifugation system

FLEX TRANSFER

Automatic aspirating, dispensing and transfer system for vessels and/or (medium viscous) liquids



FLEXSHUTTLE MODULES

Application

FLEX SUBSTRATE STORAGE & RT CURING

Automatic storage, RT curing and handling system for flat substrates

FLEX CLEAN

Automatic wet cleaning system for flat substrates

FLEX SPIN COATING

Automatic spin coating system for flat substrates

FLEX DRAW DOWN

Automatic draw down system for flat substrates

FLEX SPRAY AIRBORNE

Automatic airborne spray-coating system for flat substrates

FLEX SPRAY AIRLESS

Automatic airless spray-coating system for flat substrates

FLEX SPRAY ELECTROSTATIC

Automatic electrostatic rotary spray-coating system for flat substrates

FLEX HEAT CURING

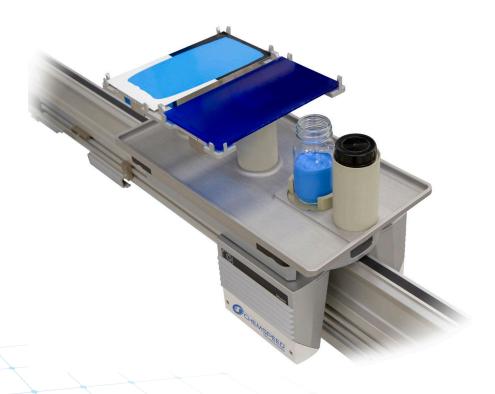
Automatic horizontal heat curing and drying system for flat substrates

FLEX UV CURING

Automatic horizontal UV curing and drying system for flat substrates

FLEX IR CURING

Automatic horizontal IR curing and drying system for flat substrates



Characterization and Testing

FLEX PH

Automatic system for pH measurement (and adjustment)

FLEX RHEOLOGY

Fully integrated automatic system for rheology measurement of liquid samples

FLEX VISCOSITY

Automatic system for viscosity measurement (and adjustment)

FLEX DENSITY

Automatic system for density measurement of liquid samples

FLEX TITRATION

Fully integrated titration system

FLEX GPC

Automatic system for Gel Permeation Chromatography (GPC)

FLEX IMAGING

Automatic imaging system, e.g. for color / visual appearance evaluation of liquid sample, analysis of defects in coatings

FLEX RUB-OUT / RUB-UP

Automatic rub-out / rub-up system to test the dispersion quality and homogeneity

FLEX COATING CHARACTERIZATION

Fully integrated automatic system for dry coating charachterization, e.g. color, haze/gloss, contrast ratio, sheen, coating thickness measurement

FLEX ADHESION

Automatic system to test adhesion properties of coatings on substrates

FLEX POUR

Automatic system for application of (viscous) samples by pour out

FLEX STIPPLING

FLEX SOLID CONTENT

Automatic system for solid content measurement

FLEX TACK

Automatic system for tack cure measurement on flat substrate

FLEX STAIN APPLY

Automatic system for stain application, stain drying, rinsing and drying to gain results of contamination (chemical resistance)

FLEX STAIN WASH

Automatic system for stain washing to gain results about washability of coatings

FLEX CHEMICAL RESISTANCE

Automatic system for chemical resistance measurement against various liquids



FLEXSHUTTLE MODULES

Characterization and Testing

FLEX BURNISH

Automatic system for characterizing burnish resistance of coatings

FLEX SCRUB

Automatic system for evaluating performance of coatings against scrubbing

FLEX FOAM

Automatic measurement of foam building and decomposition in vessel

FLEX TINT STRENGTH

Automatic system for comparing the tint strength of a sample to a standard

FLEX PARTICLE SIZE

Automatic system for particle size measurement

FLEX IR SPECTROSCOPY

Automatic system for mid-infrared and/or near-infrared spectroscopy

FLEX DSC

Automatic system for Differential Scanning Calorimetry (DSC)

FLEX NANO

Fully integrated automatic system for nanomechanical testing and surface topography analysis on flat substrates

FLEX PROFILO

Automatic system for measuring surface profile to quantify roughness on flat substrates

FLEX CONTACT ANGLE

Automatic system for measuring contact angle and surface free energy

FLEX ELECTRODE CHARACTERIZATION & CALENDARING

Automatic system for electrode characterization and high precision calendaring

FLEX UV EXPOSURE

Automatic system for solar exposure stress testing

FLEX CORROSION

Automatic system for testing corrosion on coatings

FLEX CONDUCTIVITY

Fully integrated automatic system for conductivity measurement

Miscellanous and Logistics

DASHBOARD

Set-up for data and workflow management, visualization and scheduling

FLEX LABELING

Automatic system for labeling flat or curved surface with self-adhesive label

FLEX DISPOSAL

Automatic system to discard liquid samples and/or formulation vessels

FLEX MANUAL INTERACTION

For any manual interaction during the workflow

ArkSuite workflow management software integrates with:



AUTOSUITE USER INTERFACE + EXECUTOR

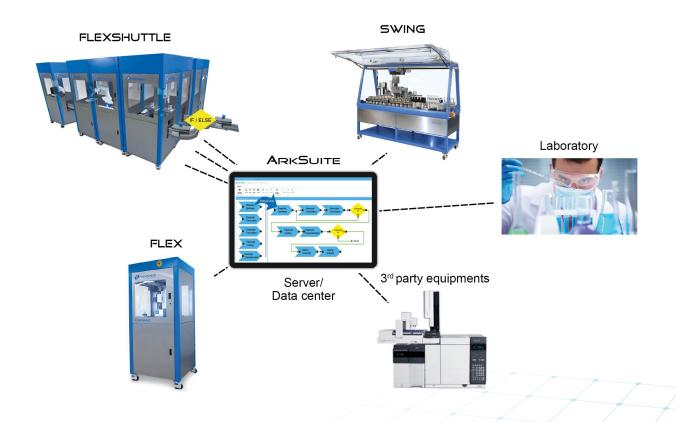
Chemspeed's AutoSuite software enables you to quickly design, execute, analyze and report experiments with your automated Chemspeed workstation. Start with a prebuilt workflow or design your own by dragging and dropping any number of predefined tasks to create your own application

ARKSUITE SOFTWARE & INTERNET OF THE LAB TOOLS

ArkSuite Workflow Software and Internet of the Lab Tools (e.g. DoE/ML/AI, data mgt, substance parameter database, inventory mgt, product mgt, run mgt). It includes a full document management system (electronic labjournal) and is 21 CFR Part 11 compliant. The software scales from a single PC to large network installations with multiple clients.

CUSTOM INTEGRATION PACKAGE

Chemspeed integrates a variety of software products, please contact us for interfaces or integration



Boost output & quality in your R&D



Chemspeed offers robotic platforms and object oriented integrated systems designed to speed up your R&D providing you true high-throughput. Select your system based on your specific needs: dedicated systems for specific tasks such as powder dispensing, sample preparation, synthesis, process development, formulation, application, testing – or combine any of these functionalities to an integrated platform system.

Product Lines

FLEX Line

The FLEX platform comprises a series of dedicated automation systems providing leading-edge technology to streamline your lab processes. Our unique concepts such as the patented gravimetric overhead dispensing, our reactor/vessel technology for synthesis or formulation or the revolutionary decision dispensing technology for solid, liquids or honey-like compounds (SWILE/SWIP) can all be integrated in these platforms.

The compact footprint ($90\times90~cm-3\times3~ft$.) helps you saving precious lab space all while maximizing your output. The Flex systems target for maximum efficiency in your lab supporting your efforts to save time and costs thus optimizing your return on investment.



SWING Line

The SWING platform and the SWING XL platform, are designed to automate complex lab workflows. Our unique concepts such as the patented gravimetric overhead dispensing, our reactor/vessel technology for synthesis or formulation or the revolutionary decision dispensing technology for solid, liquids or honey-like compounds (SWILE/SWIP) can be combined with virtually no limitations. Numerous options allow you transferring your lab processes in an optimum way thus maximizing your throughput without compromise – designed for scientists by scientists!



FLEXSHUTTLE Line

The FLEXSHUTTLE approach comprises a hard- and software concept which allows to automate virtually any combination of R&D workflow steps and functions. Systems adapted to your specific needs may integrate any steps from sample preparation to synthesis, formulation, application, and testing of new products with an unreached flexibility and variability.

Decision guided workflows can be implemented in flexible system using fully automated IF/ELSE-functions: independently programmable shuttles and branches for intelligent, flexible and dynamic workflows are Chemspeed's paradigm shifting answer for The High Output Lab of The Future.

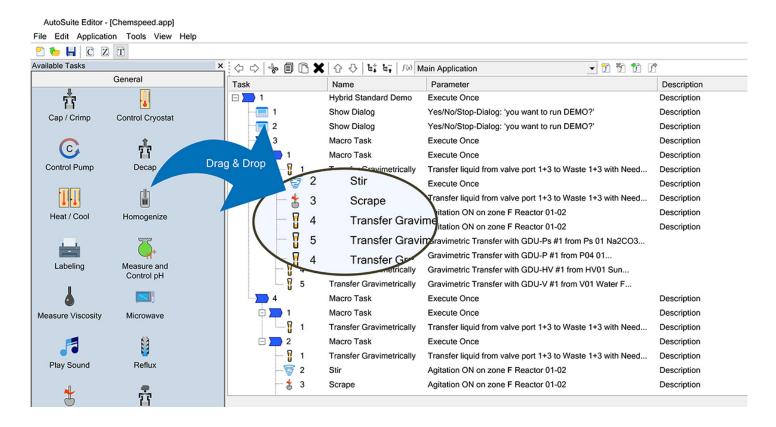


AUTOSUITE User Interface & Executor (module control)

Chemspeed's AUTOSUITE software enables you to quickly design, execute, analyze and report experiments with your automated Chemspeed workstation. Start with a prebuilt workflow or design your own by dragging and dropping any number of predefined tasks to create your own application.

Key Features

- Flexible design of experimental workflows via drag and drop
- Encapsulate complex workflows into easily reusable macro tasks
- Utilize extensive built-in programming tools to design complex workflows to meet your needs
- Customize your workflow by tweaking any number of pre-defined parameters
- Print, scan and track barcodes as part of your workflow
- · Connect to any ODBC compliant database to store and retrieve experimental data
- Import or export data during execution to CSV format
- Execute scripts or 3rd Party programs during execution for workflow integration
- Integrate with 3rd party systems using AutoSuite API



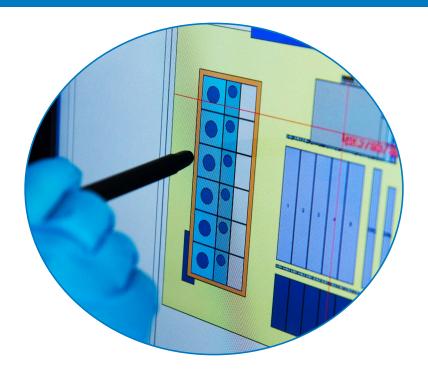
Design

- Design your own experimental workflow using drag and drop functionality
- Develop any number of workflows to support your business needs
- Create advanced workflows using intuitive functions and logic controls
- Easily reconfigure your system and workflow to support future projects

Execute

- Start execution of your workflow with one click operation in a user friendly interface
- Upload external data during execution for maximum experiment flexibility
- Simulate your experiment workflows before running to optimize execution
- · Adjust experiments on the fly by calculating new parameters based on in-line values

AUTOSUITE User Interface & Executor (module control)



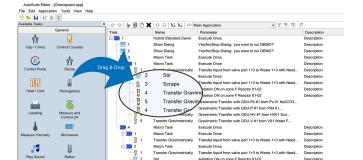
Analyze

- Track experimental conditions in real-time to ensure optimal execution
- Review experimental trends (temperature, pressure, etc.) for in-depth analysis
- Export data during execution and analyze with 3rd party tools

Report

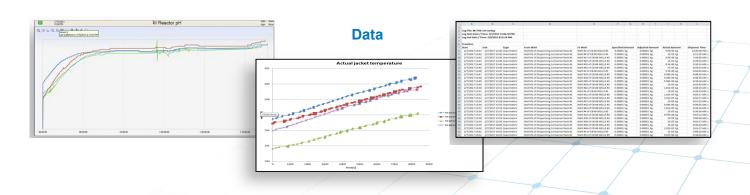
- View resulting data in Excel to quickly analyze experimental results
- Export data to CSV format or push into an ODBC database for increased accessibility
- Utilize 3rd party tools such as Spotfire for reporting results
- Integrate with 3rd party tools such as LIMS or ELN to enhance reporting

Configuration



Application





ARKSUITE Workflow Management Software

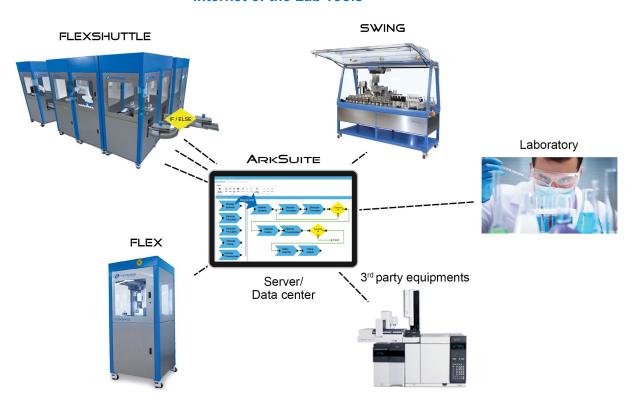
Federalistic Concept

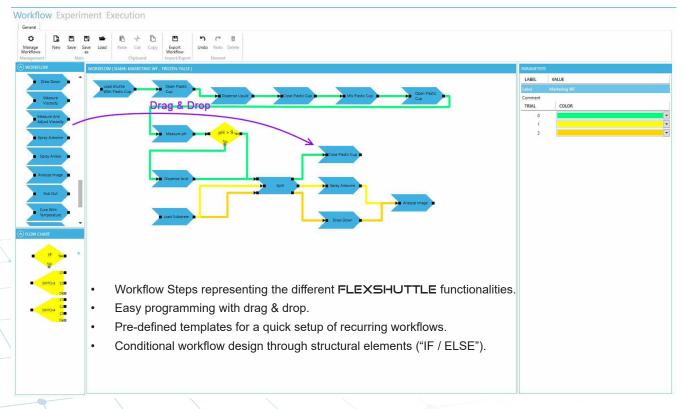
Chemspeed's ArkSuite Workflow Management Software is Chemspeed's solution to coordinating and orchestrating overall laboratory workflows across multiple client systems.

Users can design workflows to include any number of clients including Chemspeed Workstations (FLEX/SWING) FLEXSHUTTLE modules or even manual lab processes.

Workflows, experiments, messaging, status and inventory management are all centralized within AutoSuite Workflow Management Software. The federated architecture of ArkSuite Workflow Management Software acting as a central authority to multiple clients, enhances usability by presenting a single UI for overall system management, while maximizing flexibility and configurability of user workflows.

Internet of the Lab Tools





ARKSUITE Workflow Management Software

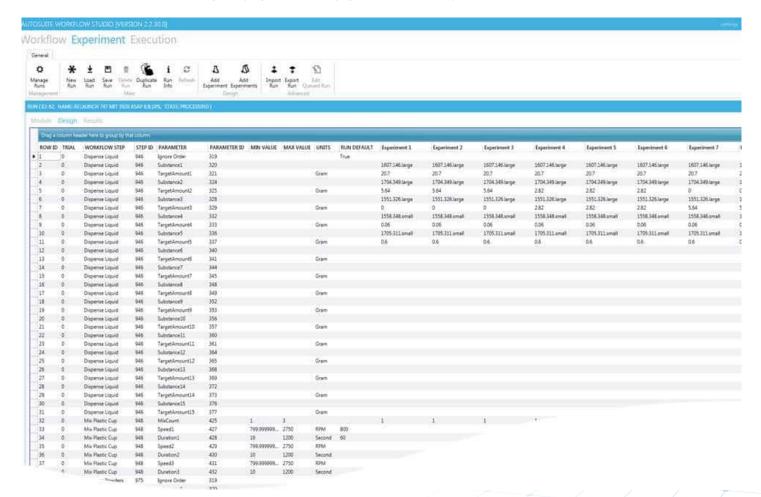
Manual Interaction

- · Ability to mix automated workflow steps on a FLEXSHUTTLE with manual steps on a lab bench ...
- ... while keeping data centralized ...
- ... by direct connection from manual instruments to ArkSuite Workflow Management Software or by interactive web sites shown on the operator's tablet

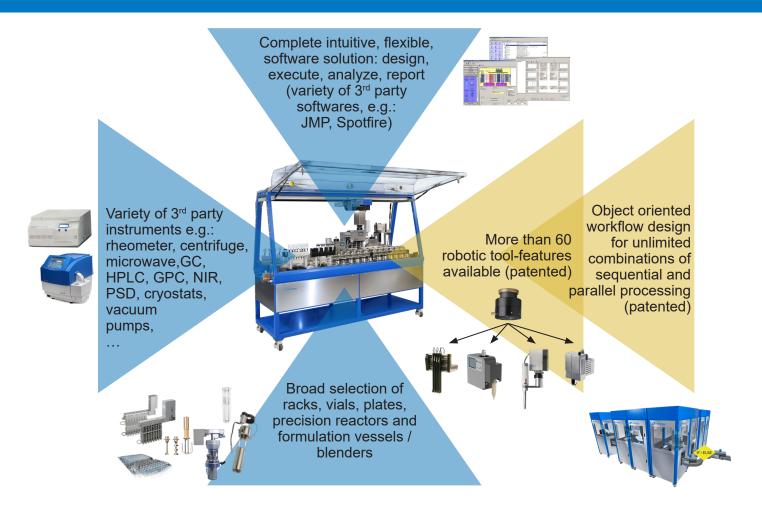


Setup of Experiments

- · Intuitive definition and design of batch runs for designed workflows
- · Possibility to import from and export data to third-party applications (e.g. Excel) including meta information
- · Experiment multiplication through varying parameters (e.g. dispense amount)



5 Dimensions of Scalable Modularity and Flexibility



Off-the-Shelf-Design

Individual platform configuration tailored to your workflow with market-proven off-the-shelf components.

Robotic platforms which can easily be integrated with one another to enable multi-workflow processes (e.g. Formulation, Application and Testing procedures all integrated in a single platform).

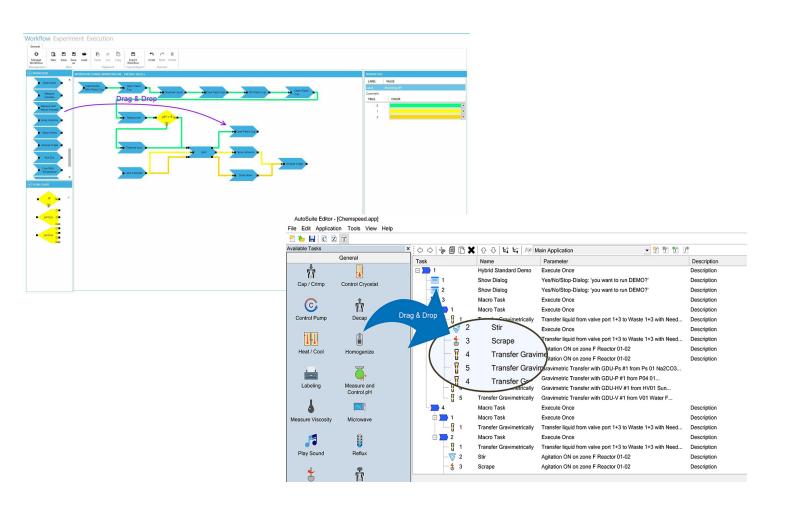
Chemspeed evolves in a very diversified and very fragmented market. Every industry has different needs, which makes modularity and flexibility a must. Therefore, every Chemspeed solution has a 5-dimension orientation, which allows us to offer targeted and tailored products to our customer:

The automated chemistry systems of Chemspeed Technologies 'condense' many instrument capabilities (such as reaction preparation, liquid handling, solid weighing and dispensing, reaction & work-up, output to analytics, etc.) into one platform, thereby simplifying the operations required.



ARKSUITE Workflow Management Software

- Designed for today's laboratories which increasingly rely on technology and automation
- · Aids scientists who need to execute related tasks/workflows across many different systems
- Orchestrates laboratory tasks/workflows across these systems, putting an unparalleled amount of flexibility and utility in the hands of the scientist



Robotic Tool-Features



More than 60 robotic tool-features can be integrated with Chemspeed's unique robotic tool exchange technology, including unrivaled overhead gravimetric dispensing, which can operate while mixing, heating and cooling. Virtually any combination of these robotic tools is possible.



Robotic tool exchange interface (proprietary)

Precision balance Overhead gravimetric dispensing robotic tools (proprietary)

Overhead gravimetric 1:1 "pick & decision dispense" of solids & powders DIRECTLY from virtually any source to any destination (<100 µg to 100 mg).

Disposable pick & dispense tips (no dead volume).

Resolution: 100 µg (or 10 μg with an on-deck balance).



Overhead gravimetric 1:1 "pick & decision dispense" of liquid to sticky compounds DIRECTLY from virtually any source to any destination (<100 μg to 100 mg).

Disposable pick & dispense tips (no dead volume).

Resolution: 100 µg (or 10 µg with an on-deck balance).



Overhead gravimetric fine dispensing of solids & powders (100 µg to 20 g).

Dispensing container volume of 30 ml.

Resolution: 100 µg (or 10 µg with an on-deck balance).



Overhead gravimetric dispensing of solids & powders (1 mg to 100 g, larger volumes are available).

Dispensing container volume of 200 ml.

Resolution: 1 mg (or 10 µg with an on-deck balance).



Overhead gravimetric dispensing of highly viscous liquids, pastes and creams (1 mg to 100 g) with viscosities from 1 mPa·s to 500'000 mPa·s (based on Newtonian substances)

Dispensing container volume of 65 ml.

Resolution: 1 mg (or 10 µg with an on-deck balance).

- Optional aspiration feature.
- Optional transfer of hot (up to 90 °C) substrates via heatable cartridges (e.g. for waxes).



Overhead gravimetric aspiration and dispensing of viscous liquids with viscosities from 1 mPa·s to 15'000 mPa·s via disposable positive displacement syringes (0.1 to 12.5 ml).

Resolution: 1 mg (or 10 µg with an on-deck balance).

Overhead volumetric aspiration and dispensing of viscous liquids with viscosities from 1 mPa·s to 15'000 mPa·s via disposable positive displacement syringes

(0.1 to 12.5 ml).

Volumetric dispensing robotic tools

Liquid handling powered by 4 syringe pumps (syringe volumes: 1, 10 or 25 ml) for viscosities from 1 mPa·s to 100 mPa·s.

Special options:

- Disposable tips (1'200 µL).
- Disposable syringes.
- Heated needles (up to 100 °C).
- Spray needles
- pH and temperature measurement and control
- Coated needles, PEEK needles..

Liquid gas dispensing with gravimetric control. Resolution: down to 100 µg.

Action robotic tools

Multigripper for vial, MTP transport and much more.

Automated barcode scanner.

Screw capper.

Vial diameter range: from 10 mm to 50 mm. Larger ranges available

Torque range: from 0.1 Nm to 1 Nm.

Capping, crimping and decapping (N8 / N11 / N13 /

High shear homogenization (11'000 rpm to 30'000 rpm).



Overhead stirrer (20 rpm to 200 rpm). Different stirrer types available.

Ultrasonic dispersion (100 W)



Filtration.

High speed injection molding. Foam formation.

Vacuum / Degassing.

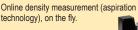
Reflux condenser. Evaporation.

Draw Down with disposable or reusable precision spiral and / or gap bars.

Free film generation. Dip coating. Spray coating. Wet-on-wet coating.



Robotic transfer arm to serve 3rd party instruments e.g. centrifuge



Resolution: 1 mg (or 10 µg with an on-deck balance)



Analytic robotic tools

Brookfield Viscometer (RVDV-II+ Pro BK).



Tri gloss measurement. Thickness measurement. Color measurement Precision tack-cure.



Camera. Observation of dissolution.

Particle size distribution and dynamic light scattering.

Precision tack-cure.







Selection of Racks, Vials, Plates, Precision Reactors, **Formulation Vessels / Blenders**

High-Throughput and High-Output Synthesis (Discovery) & Library Synthesis



- High-speed vortexing glass reactors including all features for high-performance synthesis
- ISYNTH disposable glass reactors for a variety of applications such as synthesis, emulsions, crystallization
- ISYNTH SPEEDCHEM Library Synthesis in disposable glass vials / reactors at elevated pressure (Flexible MTP format: 24, 48, 96; MTP pressure block: 100 bar)
- Arrays of double-jacketed glass or stainless steel reactors fora broad temperature (-70 to +180 °C) and pressure (up to 100 bar) range
- Quartz vials for temperatures up to 650 °C
- Reaction volume: µl to ml
- Reactor volume: 1 to 100 mL
- Closure of reactors by a multi-functional & multi-position valve system allowing operation under high quality vacuum (for online evaporation), inert atmosphere (no need for septa, filtration etc.)
- Efficient yet gentle vortex mixing (up to 1,400 rpm), even while accessing the reactor
- Inert atmosphere for sensitive reagents or inert reaction
 - Inertization of the reactors (vacuum inert gas cycles)
 - Inertization of the entire workstations (enclosed hood)
- Optional pseudomechanical stirring for viscous liquids

- PAT such as pH, Pt100, IR, UV / VIS, Raman, laser scattering, viscosity
- Vacuum and filtration capabilities
- Different modes of operation (batch, semi-batch, continuous Cascade, FLOWCHEM)
- Pressure range (standard: 100 bar)
- Temperature range

(standard: -20 to +250 °C, upgrade: -50 to 350 °C)

High-Performance Formulation









- Up to 36 formulation vessels with proven scalability to the multiliter scale!
- Individually controlled blenders
- Reactor volumes: 100 mL, 1000 mL
- Vessels for preparation, application and analysis of emulsion & suspension concentrates
- Exchangeable stirrer design
- Exchangeable scraper
- 6'000++ rpm
- 500+ Pa.s / 1'000 rpm
- Gravimetric dispensing of solids, viscous liquids, waxes, WHILE mixing & scrapping, heating, refluxing, cooling, Measurement
- A variety of integrated characterizations such as pH, viscosity, rheology, imaging, laser scattering, IR
- Degassing
- Individually controlled feeds

High-Output Process Research

















- Up to 36 process reactors with proven scalability to the multiliter scale!
- Individually controlled process reactors with unique screwless and selfsealing design
- Reactor volumes: 100 mL, 250 mL, 1000 mL.
- Exchangeable stirrer design
- Individually controlled continuous feeds (gas, liquefied gas, liquid).
- Individual control of jacket and internal reactor temperature
- Individual control of agitation (torque & speed)
- Individual measurement, control, adjustment of viscosity

Disposable Formats for Sample Preparation





- · Variety of racks for vials, tubes plates for a broad range of e.g. sample preparation, synthesis, formulation
- Capping, de-capping, screw capping
- Electrical heating racks and simultaneous cooling
- **Evaporation plates**
- Reflux plates
- Filtration plates
- Vortex mixing
- Speedmixing

Selection of 3rd Party Integrations

Action Tools

- Centrifuge
- Dual Asymmetric Centrifuge
- Compaction Press
- Crushing Mill
- Sieving System
- Pigment Grinding Mill

- Drying / Curing Oven
- Calcination Oven
- Desiccation / Drying Oven
- Vortex Evaporator (Combidancer)
- Microwave
- Balance (Weighing)



SWING with centrifuge

Application Tools

- UV Curing System
- Spin Coater

Special Tools

- Fraction Collector (e.g. for process reactors)
- Barcode Printing / Vial Labelling
- Plate Storage System



Plate Storage System

Testing Tools / Analytical

- Karl Fischer Titrator
- Parallel Precision Calorimeter
- Tribometer (Coefficient of Friction)
- Spectrophotometer for
 - Color
 - Sheen / Sheen Uniformity
 - C/R, Hide
 - Color Acceptance / Rub Out
 - Scattering / Absorption
 Coefficient (Kubelka-Munk)
 - Reflectance
 - · Stain Wash / Washability
 - Tint Strength
- Tensiometer / Drop Shape Analyzer for
 - Contact Angle
 - Surface Tension
 - Surface Energy
- Density Meter
- Dynamic Mechanical Analyzer
- Thickness Gauge (Film / Coating Thickness
- GC
- GC-MS
- HPLC
- HPLC-MS
- GPC

- IC
- NMR
- Parallel FTIR (MIR, NIR)
- UV-VIS
- XRD
- Parallel pH Measurement System (pH Measurement / Control / Adjustment)
- Parallel Conductivity Measurement System (Conductivity Measurement)
- Camera for
 - Image Analysis
 - Dissolution Control
 - Phase-state Analysis
- Haze Meter / Gloss Meter
- Nano-/Micro-Hardness Tester
- Nanoindenter (Hardness/ Mechanical Properties)
- Turbidity Meter, Nephelometer (Turbidity, Nephelometry)
- Particle Size Measurement System
- Profilometer
- Rheometer (Rheology)
- Viscosimeter

(Viscosity Measurement/Control/Adjustment)



Rheometer



Haze Meter / Gloss Meter



Object Oriented Workflow Design for Unlimited Combinations of Sequential and Parallel Processing (Patent pending)



Formulation and Sample Preparation

- Liquid dispensing capabilities
 - From 100 µg to several hundred grams of liquid with varying viscosities
 - · Optional stirring and heating of raw materials
 - · Solvent-proof solutions
 - Possible use of disposables to avoid cross-contamination and cleaning
- Solid dispensing capabilities
 - From 500 µg to several hundred grams of solid with varying properties (powders, beads, extrudates, flakes, waxes, etc.)
- Mixing / dispersing by overhead stirring, high shear dispersion, dual asymmetric centrifugation, shaking, etc.
- Bead dispensing (glass, zirconium, etc.)
- Filtration using vacuum, gravity or centrifugal force together with disposable filters
- Centrifugation
- (Viscous) liquid transfer from vessel to vessel
 - · Mother/daughter transfer
 - · Transferring sample into new vessel
 - · Running sub-workflows
- Full vessel transfer
- Waste stations including drain optional vessel cleaning

Application

- Draw down, spin coating, spray airborne, spray airless, spray electrostatic
- Flexibility to vary parameters such as wet layer thickness, sample volume, application speed, dispensing pattern, etc.
- Optional cleaning of substrate before application
- Curing capabilities under various conditions e.g. room temperature, heat curing (oven, IR), UV curing

Characterization and Testing

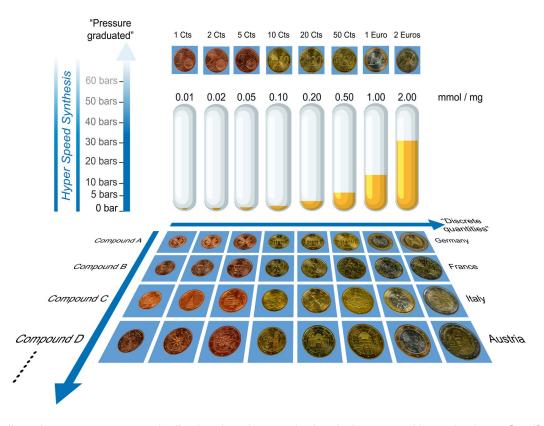
- Measurement of physicochemical properties
 - Liquid sample: pH, viscosity, rheology, density, solid content, particle size, conductivity, moisture content, etc - adjustment capabilities for pH and viscosity
 - (Half) dry surface: color, haze/gloss, thickness, hardness, surface profile and topography, contact angle, tack, IR spectroscopy, conductivity, etc.
- Foam analysis
- Titration
- Gel permeation chromatography (GPC), Ion chromatography (IC), Inductively coupled plasma mass spectrometry (ICP-MS), Differential scanning calorimetry (DSC)
- Tint strength
- Imaging
- Evaluation of coating behavior through rub-up/rub-out, adhesion, stain and chemical resistance, burnish resistance, scrub resistance, surface quality, etc.

Miscellaneous and Logistics

- Vessel storage capabilities different sizes and materials available
- Opening / closing vessel sealing option at the end of the run when using e.g. plastic bags or microplates
- Substrate storage capabilities different formats and materials available (paper, glass, metal, plastic, wood, etc.)
- Labelling capabilities for various surfaces (vessel, substrate, etc.)
- Openings for manual interaction possible at any moment

SMOLE Concept

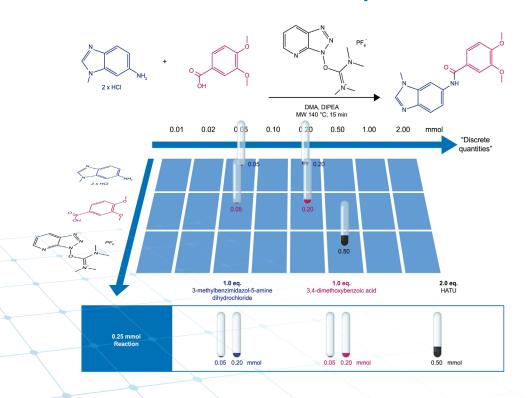




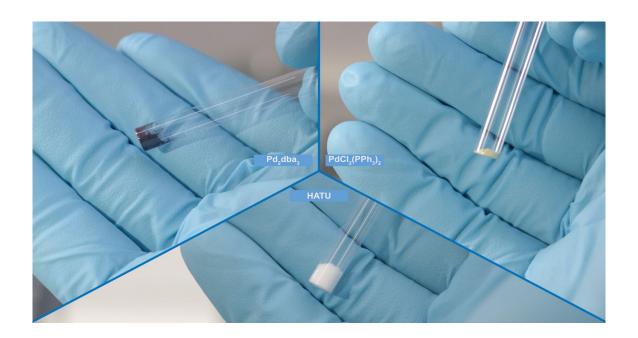
SMOLE is a disruptive, easy-to-use, standardized and ready-to-apply chemicals consumables technology - Gamification of Medicinal Chemistry.

It is a unique and revolutionary concept for compound handling and reaction preparation by providing prefilled chemicals in various fixed molarities in sealed and crushable ampules (e.g. 5.00, 2.00, 1.00, 0.50, 0.20, 0.10, 0.05, 0.02, 0.01 mmol).

Gamification of R&D Synthesis



SMOLE - Gamification of R&D Synthesis



Testimonials

- "The greenest I have ever seen."
- "You do not worry about the chemicals. You simply order a reaction."
- "I heard the gospel of chemistry."
- "...the iPhone in chemistry."

Chemistry Services

Chemspeed Technologies offers a comprehensive package of synthesis and formulation services for researchers in e.g. Life Science. Materials Science or Consumer Goods.

If you are looking for the advice and back-up of an experienced parallel synthesis, a process development specialist, formulation expert or if you simply lack resources: our highly qualified scientists are happy to support you, wherever you need it.

In lead finding and lead optimization we can help you with the design of exclusive, tailor-made libraries, building blocks, or active compounds. We are able to perform highly demanding chemistry with high throughput using our state-of-the-art synthesis equipment (ISYNTH product line).

As soon as you have found your targets, we can support you in finding the fastest and most cost-effective synthesis route or we can optimise a single step, taking advantage of the unique capabilities of our **AUTOPLANT** product line.

Mapping out raw materials or formulation parameters is supported by an experienced chemist team combined with our FORMAX and EMULSIFIER product line.

Combining sophisticated know-how with state of the art technology

Broad Competences

- Literature / Patent review
- Lead finding / Lead optimization
- Focused libraries of 100's of compounds
- Building block synthesis on gram scale
- Parallel multi step synthesis
- Microwave synthesis
- Integration of the entire workflow: synthesis / work-up / purification / output
- Process research / Process screening
- Optimizations, scale-up
- Route finding
- Method development
- Reproduction of libraries
- Formulation discovery
- Formulation development
- Consulting

Covering a wide Range of Chemistry

- Transfer of classical chemistry without compromise
- · Solution, solid, gas phase processes
- Handling of sensitive materials
- Ambient and elevated pressure
- Sample work-up and purification
- Samples in customized formats

Experience in all Fields of the Chemical Industry

- Medicinal Chemistry
- Crop Protection
- Catalyst Research
- Material Sciences
- Paints & Coatings
- Consumer Goods
- Process Development
- Analytical Chemistry
- Sample Preparation
- Library design

Tailor made Programs

- Custom Tailored Contracts
- Flexible Programs
- Modular Quoting and Billing
- Fast Evaluation and Response





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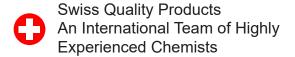
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For more information

30



More than 20 Years of Experience in Automated Experimentation Customized Workflow Solutions

Chemspeed Technologies is the leading provider of high-throughput and high-output research & development workflow-solutions from single bench-top / standalone automated workstations (powder dispensing - sample preparation - synthesis - process development - formulation - application - testing) up to complete and integrated product development workflows for the entire product development processes in the chemical, material science, renewables & energy, pharmaceutical, agrochemical, specialty chemical, home care, cosmetics and nutrition industries, as well as academia.

